

## Changing The Drive Belts

After a number of months or years, depending on usage, the Drive Belts (Ref.# 1.8) [2 located behind the Side Plate (Ref.# 1.13) on the Drive Motor (Ref.# 1.15) side of the Aquabot®] may begin to stretch. To maintain optimum performance these will require replacement.

1. Unplug the Aquabot from the Power Supply (Figure 4).
2. Remove Drive Tracks (Ref.# 1.5 or 1.5.1)(Figure 18).
3. Place the Aquabot on a non-abrasive surface and turn cleaner upside down. Remove Bottom Lid Assembly (Ref.# 1.20)(Figure 19).
4. Remove the Wheel Tube Retaining Rings (Ref.# 1.12).
5. Locate and remove 4 Screws (see Figure 20) on Drive Motor side, which holds Side Plate in place.

**NOTE:** Before removing the Screws, notice how the Drive Belts, Drive Pulley (Ref.# 1.11), Stepped Sleeve Rollers (Ref.# 1.9), Small Rollers (Ref.# 1.22) and Bushings (Ref.# 1.10) are positioned for re-assembly.

6. Remove old Belts and replace them with new Drive Belts, being careful to properly position the replacements. One Belt from the Drive Pulley to the Front Wheel Tube (Ref.# 1.6), one from the Drive Pulley to the Rear Wheel Tube. The Belts must press against the thicker side of the Stepped Sleeve Rollers for proper tension (see Figure 21B).

7. To re-assemble, reverse steps 6 through 2.

\* The Aquabot Plus Remote Control and Aquabot Ultra have a total of 4 Drive Belts, 2 located behind each Side Plate.

Figure 18



Figure 19

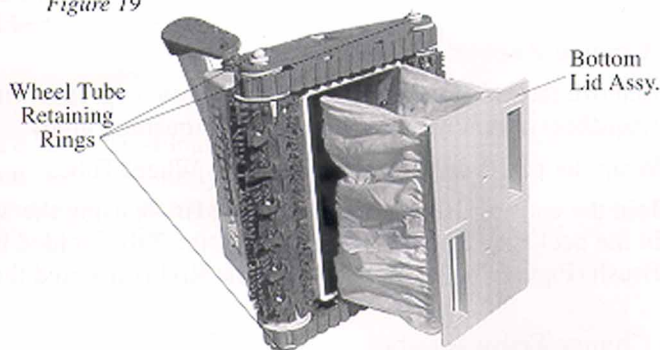


Figure 20

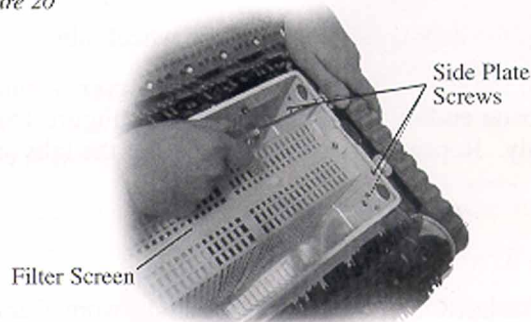
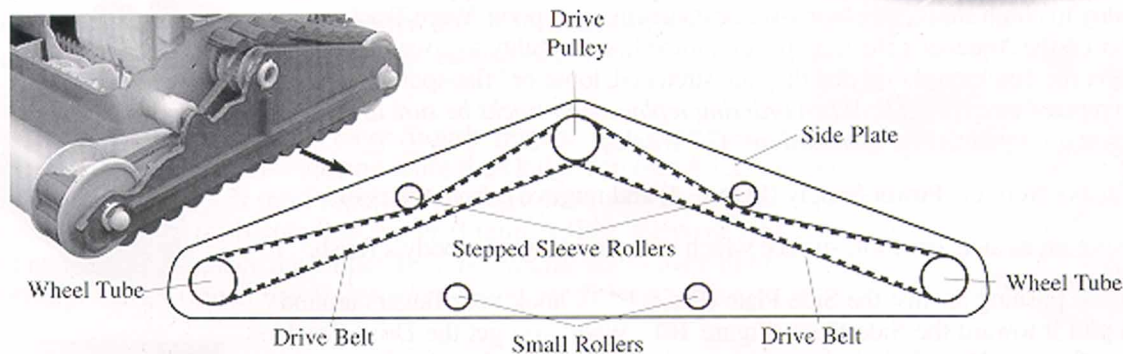


Figure 21A



### Belt Alignment - Overhead View

Figure 21 B

